



Best Technology **Best** Service

Through VIV





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4 Valve is Energy

HELICAL TRIM 控制阀

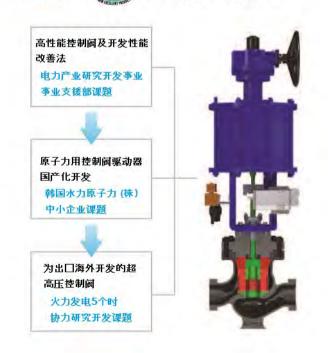
HELICAL TRIM® CONTROL VALVE

将阀门中的专利技术——阀杆部分运用于HELICAL TRIM的控制 阀由 VIV (株) 全球最初开发, 以高温高压用高性能控制阀获得 大韩民国新产品认证(NEP)。

|适用范围|

发电所	石油化学
Boiler Feed Water CV	- Production chokes
Boiler Feed Pump Mini. CV	- Separator-level control
Turbine Bypass CV	- Gas lift/injection
Aux. Steam Pressure CV	- Injection pump recycle
Feed Water Heater LCV	- Hot gas bypass
Main Steam Condensate Drain CV	- Feedwater pump recirculation
Deareator LCV	- Steam header pressure control, etc.

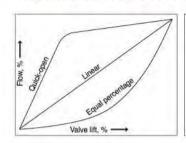
|使用专利技术 | 多新产品认证知识经济部

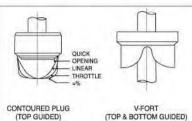


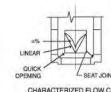
韩国专利	0280893 0438047 0477004 0477005 0527918 0894430 1010746 1136280 0112956 0120556 0099762 0069098 0069095
国际专利	PCT/KR1999/000352 PCT/KR2000/001102 PCT/KR2009/004806 PCT/KR2010/001847
美国专利	6,394,134, B1 13518991
中国专利	ZL 99 8 07760.7 201080000826.8
印度专利	5572/DELNP/2012
欧洲专利	10848505.3
实用新发明	0415452
商标	0039222(Helical Trim®)

| 控制阀的油量特性曲线及阀杆特性 |

考虑到控制系统中阀门与排管设施压力下降及油量变化之后,选择了最优的阀杆







CHARACTERIZED FLOW CAGE (CONTOURED PLUG MAY BE USED WITH NON-CHARACTERIZED FLOW CAGE)

Linear Flow Characteristic

与Valve Plug Trave胼行对比后的油量比例

Travel在50%的情况下,油量也是50% Travel在80%的情况下。油量也是80% 一般范围内的Flow Control

• D/A Level Control Valve, etc

Modified Parabolic

Equal Percentage Characteristic

Valve Plug Trave变化 (%) 时油量 与现在油量统一变化(%)

Travel在50%的情况下,油量是18% Travel在80%的情况下,油量是50% Pressure Drop大的情况

· Boiler Feed Water Control Valve, etc.

Linear与Equal Percentage之间

在低油量时开始精密的调节工作与在高油量时和 Linear相似的工作

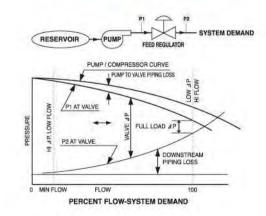
* Feed Water Heater LCV, etc

Quick Open Flow Characteristic

需要快速开放的阀门

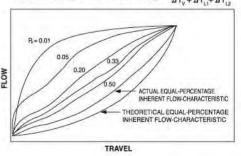
Travel在50%的情况下,油量是80% Travel在80%的情况下,油量是95% · Steam Condensate Drain Valve, etc. HELICAL TRIM® CONTROL VALVE

| 考虑system的trim特性使用 |



Installed Valve Flow Characteristic with Equal Percentage Actual Inherent Flow Chatacteristics

VALVE PRESSURE - DROP RATIO $P_R = \frac{4R_1}{4R_1 + 4R_2 + 4R_3}$



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HELICAL TRIM® CONTROL VALVE

阀门阀杆

TRIM FOR SEVERE SERVICE

HARMONY 1000





适用于高油量及中低压用阀门 Shut-off状态下内结构强化

开放初期防止因油速限制而引起的seat与plug损伤

韩国专利 0280893, 0894430, 0069098

国际专利 PCT/KR1999/000352. PCT/KR2009/004806

美国专利 6, 394, 134, B1 中国专利 ZL 99 8 07760.7

HARMONY 2000





适用于高油量及高气压条件下的阀门 圆柱状构造的multi-stage,multi-path

Anti-noise,anti-cavitation间间门

韩国专利 0280893, 0894430, 0069098

国际专利 PCT/KR1999/000352, PCT/KR2009/004806

美国专利 6, 394, 134, B1 中国专利 ZL 99 8 07760.7

HARMONY 3000





适用于超高压,高气压阀门

Disk叠层够早的multi-stage, multi-path 以油路的断面层构造为设计防止噪音与腐蚀

韩国专利 0280893, 0438047, 0477004, 0477005, 0894430, 0112956, 0120556, 0099762, 0069098, 0069095

国际专利 PCT/KR1999/000352, PCT/KR2000/001102,

PCT/KR2009/004806 美国专利 6, 394, 134, B1 中国专利 ZL 99 8 07760,7

HARMONY 4000





圆柱状构造的multi-stage,multi-path 多样的差压条件下最佳性能的compact化技术产品 防止空化与腐蚀

没有流动死区的精密控制能力

韓国专利 0527918/0894430/1010746/1136280/0069098
国际专利 PCT/KR2009/004806. PCT/KR2010/001847

美国专利 13518991

India 专利 5572/DELNP/2012 EU 专利 10848505.3

性能改善

RETROFIT & UPGRADE

▶意义

适用最新构造与流体热学技术,能比现存的控制阀门发挥出更优秀的性能。 重新设计控制阀门的核心部分阀杆部和驱动器以提高性能。这样的性能改善工作时为了防止控制阀门的老化、提高设备的热效率,并且是获得延长阀门的寿命与装备周期的效果的最新装备管理基础法则。

▶ 对象

1990年之前设计的大部分阀门 使用条件(油量,差压等)变更的阀门 配件更换周期短且需大量储备的阀门 配件侵蚀、磨耗、损伤严重的阀门 使用者要求改善问题点的阀门 使用新设计技术时期待性能改善的阀门

▶ 必要性

满足对于高品质新产品的顾客要求 预备现存产品的生产中断,增加设备的信赖度 以阀杆部的最佳设计改善阀门的性能 以驱动器的性能评价及改善、更换提高系统性能

▶ 适用性

因最佳设计(cage滞留率减少)而确保优秀性能为防止异物进入而设计的构造力学以两重切断的plug&seat设计实现泄露切断因现存阀门的外观与驱动器的互换节约装备费用解决泄露,噪音震动等现存设备问题与确保耐久性

▶成果

控制性能提高与信赖度提高 节约整顿人力与life cycle cost 节约成套设备的能源与提高效率





TRIM FOR SEVERE SERVICE

控制阀门材料及规格

MATERIAL AND DIMENSIONS





피스톤구동 제어밸브

다이아프램구동 제어밸브

构成

Size	1/2 "~ 48"
Pressure	ANSI Class 150 ~ 4500
Temperature	-165 ~ + 565 ℃
Body Style	Globe or Angle
Trim	Helical Trim® (Multi-stage, Multi-path)
Pressure Drop	2-50 Stage
Leakage	ANSI Class IV, V, VI
Connection	RF, BW, SW, RJT, Thread
Material	Carbon Steel, Stainless Steel, Alloy Steel

阀门标准 面之间的距离

호칭 지름	면간거리 L (mm)											
inch(mm)	ANSI 150	ANSI 300	ANSI 600	ANSI 900	ANSI 1500	ANSI 2500	ANSI 4500					
1 (25)	127	203	216	254	254	308	SPECIAL CLASS					
1 1/2 (40)	165	229	241	305	305	384	SPECIAL CLASS					
2 (50)	203	267	292	368	368	451	SPECIAL CLASS					
3 (80)	241	318	356	381	470	578	SPECIAL CLASS					
4 (100)	292	356	432	457	546	673	SPECIAL CLASS					
6 (150)	406	444	559	610	705	914	SPECIAL CLASS					
8 (200)	495	559	660	737	832	1,022	SPECIAL CLASS					
10 (250)	622	622	787	838	991	1,270	SPECIAL CLASS					
12 (300)	698	711	838	965	1,130	1,422	SPECIAL CLASS					
16 (400)	914	SPECIAL CLASS	991	1,130	1,384	SPECIAL CLASS	SPECIAL CLASS					
20 (500)	978	SPECIAL CLASS	1,194	1,321	1,664	SPECIAL CLASS	SPECIAL CLASS					

阀门标准高度

		밸브 높0	PI H(mm)		
호칭 지름 inch(mm)	다이아프램구	동 제어밸브	피스톤구동 제어밸브		
in Circulariy	핸들 제외	핸들 포함	핸들 제외	핸들 포함	
1 (25)	830	1110	630	910	
1 1/2 (40)	870	1150	770	1050	
2 (50)	940	1350	840	1250	
3 (80)	1030	1430	930	1340	
4 (100)	1150	1560	1050	1460	
6 (150)	1220	1630	1150	1560	
8 (200)	1400	1950	1250	1800	
10 (250)	1430	1980	1350	1900	
12 (300)	1520	2070	1450	2000	
16 (400)	1800	2350	1550	2100	
20 (500)	1900	2450	1750	2300	

MATERIAL AND DIMENSIONS

VIV阀门 解决小组

VIV VALVE SOLUTION GROUP

企业为了市场大变化以及满足顾客多样化的请求, 生产国内优秀的产品,约定裁决保证当社的品质 体系, 并持续提供所有品目的阀门

Control Valve



Cryogenic PSV, SRS, SOL, Shut-off Valve



Industrial Valve (Butterfly, Ball, Check, Gate, Globe Valve)



Large-sized Butterfly Valve



High Performance Butterfly Valve



阀门 **VALVES**

MAX-SEAL BUTTERFLY VALVES



Latch Lock Handle

10 degree Increments with off stop to prevent over travel can also be used with a padlock.

Optional: infinite throttling plate

Lock-Lever Type Handle(mm)

Size	50	65	80	100	125	150	200 And Larger
Н	159	180	190	210	229	249	Gear Operator is
Α	223	223	223	223	263	263	recommended.



Max-Seal offers a broad line of automation systems for precise proportioning or on-off control in either pneumatic or electrically powered units.

Worm Gear Type Operator(mm)

Size	50	65	80	100	125	150	200	250	300	350	400
Н	216	237	247	267	314	334	415	440	523	547	607
C	120	120	120	120	175	175	250	250	350	350	350
Α	118	118	118	118	220	220	230	230	280	280	280









ACTUATOR

SDD VALVE SOLUTION GROUP

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BUTTERFLY VALVE

Maxseal A-Series CV Value

SIZ	ZE	CLASS			Angl	e of Ope	ening		
INCH	MM	CLASS	90°	70°	60°	50°	40°	30°	10°
		150	93	65	46	31	21	13	2
2	50	300	93	65	46	31	21	13	2
2 4 /2		150	153	106	76	52	35	21	4
2 1/2	65	300	152	106	76	52	35	21	4
2	00	150	263	184	133	89	61	36	6
3	80	300	263	184	133	89	61	36	6
4 100	150	465	329	237	164	107	65	14	
4	100	300	465	329	237	164	107	65	14
5 125	150	768	545	394	263	177	106	22	
5	125	300	768	545	394	263	177	106	22
6 150	150	1162	813	606	404	268	167	40	
0	150	300	1162	813	606	404	268	167	40
8 200	200	150	2121	1505	1091	742	490	293	66
	200	300	1919	1364	990	672	444	268	61
10 250	750	150	3232	2293	1697	1131	742	449	101
	250	300	2828	2005	1485	990	651	394	91
12	300	150	4747	3419	2545	1661	1091	667	152
12.	300	300	4141	2985	2222	1449	954	581	131
14	350	150	5858	4101	2879	1970	1348	818	192
14	330	300	5555	3889	2732	1869	1278	778	182
16	400	150	8080	5727	3939	2747	1838	1121	253
10	400	300	7676	5439	3742	2611	1747	1066	237
18	450	150	10605	7474	5353	3555	2288	1475	343
10	450	300	9999	7050	5050	3353	2192	1389	323
70	500	150	14140	9999	7070	4848	3232	1959	434
20	500	300	13130	9582	6565	4505	3000	1818	404
24	600	150	21210	15049	10807	7373	4878	2969	657
24	600	300	19695	13978	10039	6848	4530	2757	611

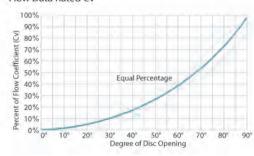
Maxseal A-Series Torque Value, Class 150(in-lb)

:512	ZE		Soft Se	eated		Metal Seated				
INCH	MM	70psi	150psi	210psi	285psi	70psi	150psi	210psi	285ps	
2	50	218	244	261	270	435	479	487	496	
21/2	65	318	341	365	400	636	671	682	735	
3	80	387	429	456	525	787	829	856	927	
4	100	458	536	615	720	1008	1099	1151	1193	
5	125	785	882	962	1250	1458	1634	1746	2067	
6	150	978	1215	1417	1535	1890	2007	2125	2262	
8	200	1327	1857	1960	2270	2535	2786	3095	3417	
10	250	2099	2657	3200	3700	3599	4199	4956	5549	
12	300	2918	3824	4729	5635	4528	5837	7144	8375	
14	350	4325	5610	7165	9100	7913	10385	12858	13813	
16	400	5624	7652	9734	12775	9464	13248	15614	21523	
18	450	8130	10904	13356	17350	13380	17846	21811	25062	
20	500	1022	15818	17182	2400	17454	22909	29454	37028	
24	600	15195	20894	26117	31340	23268	30391	37513	47009	

Maxseal A-Series Torque Value, Class 300(in-lb)

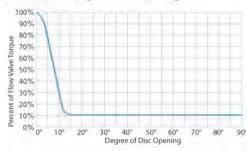
SI	ZE		Soft Se	eated			Metal	Seated	
INCH	MM	150psi	350psi	600psi	740psi	150psi	350psi	600psi	740psi
2	50	353	444	466	478	671	727	773	784
2 1/2	65	444	554	596	610	846	915	970	1025
3	80	475	601	654	685	894	1006	1048	1160
4	100	674	980	1072	1180	1379	1608	1900	2007
5	125	975	1388	1618	1800	1866	2229	2543	2725
6	150	1138	1611	1862	1965	1891	2438	2777	2999
8	200	2055	2805	3278	3538	3309	4533	5266	5511
10	250	2888	4470	5282	5892	4571	6965	7952	8489
12	300	3992	6666	8039	8627	6092	12604	15237	17856
14	350	5891	11577	14472	15925	10136	17366	22190	24119
16	400	8847	16774	20323	22356	14227	25404	33534	35566
18	450	11749	13447	27769	29904	19225	36313	48060	52874
20	500	18577	33119	39141	42152	26872	53744	72938	79336
24	600	24193	41399	51232	54845	35190	65980	89074	98970

Flow Data Rated Cv



The volume of water in United States gallons per minute that will pass through a given valve opening with a pressure drop of [pound per square inch. (water at temp=60 deg.f.)

Valve Torque Vs Degree of Disc Opening

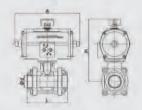


The torque in the table above is rated for maximun pressure drop when valve is in the closed position. Butterfly valve torque varies from full close to full open. It generally follows as indicated in the chart on the right.

PNEUMATIC 2-WAY BALL VALVE

NO. DJR-2(S)





utt Weld End Type Sanitary Clamp En

Dimension

Nominal 9	SIZE (inch)	- 1	Α	d	Н
10A	3/8"	64	134	12.5	125
15A	1/2"	64	134	15	125
20A	3/4"	73	134	20	135
25A	1"	81	165	25	160
32A	1 3/4"	95	195	32	175
40A	1 1/2"	108	195	38	190
50A	2"	122	225	50	210
65A	2 1/2"	158	230	65	250
80A	3"	190	275	80	275
100A	4"	225	300	100	320

Specification

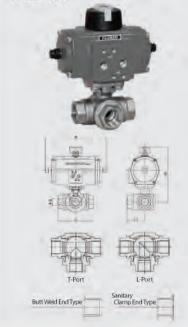
- Material Body : SCS14 Ball : SCS14
- Seat : PTFE
 Max Pressure : 10 ~ 40 Kgf/cm
- · Fluid applied : Water, Air, Gas, Oil
- Temperature applied : Under 140℃
- Ambient temperature : -10 ~ 80°C

Accessory

*Solenoid Valve *Limit Switch *Air-Set *Positioner *Speed Controller

PNEUMATIC 3-WAY BALL VALVE

NO. DJR-3(S)



Dimension

2000 0000	200.00					Unit:mm
Nomina	SIZE(inch)	Ĺ	A	d	Н	1.1
10A		72	134	11	145	36
15A	1/2"	72	165	11	175	36
20A	3/4"	83	165	15	175	42
25A	1"	99	195	20	205	50
32A	1 3/4"	112	225	25	225	56
40A	1 1/2"	125	230	32	240	63
50A	2"	149	275	38	290	75

Specification

- Material Body : SCS14 Ball : SCS14 Seat : PTFE
- Max Pressure : 10 ~ 40 Kgf/cm
- Fluid applied : Water, Air, Gas, Oil
- Temperature applied : Under 140°C

Accessory

- E/P, P/P Positioner Limit Switch Solenoid Valve
- Speed Controller Air-Set

BALL VALVES

BUTTERFLY VALVE

METAL SEAT BALL VALVE



Features

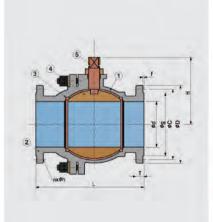
- Our Metal Seat Ball Valves are designed for high pressure and high temperature.
- "No Leak" and "Fire Safe" design helps to extend life cycle of valves at all lines of plant.

Specification

VALVE SIZE	15A ~ 400A(1/2B ~ 14B)
WORKING PRESSURE	KS, JIS 10K-20K, ANSI CLASS 150-300Lb
WORKING TEMPERATURE	-100 ~ +600℃
END CONNECTION	SCREW, FLANGE
FLUID	DUST, CEMENT, SAND, COAL DUST, WATER OIL, GAS, CHEMICAL, ETC

Dimension





si	size H L			KS, JIS 10kg/cm2								
mm	inch	н	L	Ød	ØD	Øg	ØC	T	f	n	Øh	
15	1/2	60	110	15	95	52	70	12	1	4	15	
20	3/4	63	120	20	100	58	75	14	1	4	15	
25	1	75	130	25	125	70	90	14	1	4	19	
32	1.1/4	86	140	32	135	80	100	16	2	4	19	
40	1.1/2	98	166	40	140	85	105	16	2	4	19	
50	2	108	178	50	155	100	120	16	2	4	19	
65	2.1/2	145	190	65	175	120	140	18	2	4	19	
80	3	152	203	80	185	130	150	18	2	8	19	
100	4	180	230	100	210	155	175	18	2	8	19	
125	5	254	255	125	250	185	210	20	2	8	23	
150	6	274	270	150	280	215	240	22	2	8	23	
200	8	342	458	200	330	265	290	22	2	12	23	
250	10	382	533	250	400	325	355	24	2	12	25	
300	12	582	606	253	445	370	400	24	3	16	25	
400	14	870	760	335	560	475	510	28	3	15	27	

Part Name

NO PART NAME		MATERIAL	QTY
1	BODY	SCS13, 14, SCPH2	1
2	BODY CAP	SCS13, 14, SCPH2	1
3	SEAT	SUS304, 316	2
4	BALL	SCS13, 14	1
5	STEM	SUS304, 316	1

3-WAY BALL VALVE



Specification

VALVE SIZE	40A, 50A(1.1/2B ~ 2B)
WORKING PRESSURE	KS, JIS 10K-20K, ANSI CLASS 150-300Lb
WORKING TEMPERATURE	-100 ~ +600℃
END CONNECTION	SCREW, FLANGE
FLUID	DUST, CEMENT, SAND, COAL DUST, WATER, OIL, GAS, CHEMICAL, ETC

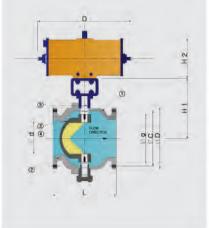
Dimension

size		111	un	21		an	a-	ac	MODEL NO
mm	inch	H1	H2	L	D	ØD	Øg	ØC.	MODEL NO.
40	1.1/2	155	145.5	210	301	140	85	105	DVA-TW40
50	2	171.5	161	224	390	155	100	120	DVA-TW50



Part Name

NO PART NAME		MATERIAL	QTY	
1	BODY	SCS13, 14, SCPH2	1	
2	BODY CAP	SCS13, 14, SCPH2	1.	
3	SEAT	SUS304, 316	2	
4	BALL	SCS13, 14	1	
5	STEM	SUS304, 316	1	





BALL VALVES

BALL VALVES



It is typical valve to regulate fluids. It minimizes the damage of seat or disc and regulates flux minutely. So, it is popularly used for quick or EQ%. It has shorter range to move disc and faster operating time than another valves. Also, it is suitable to use in high temperature and high pressure.

Dimension

Nominal SI	ZE (inches)	L	Н	PCD	Weight
50A	2"	178	520	155	38
65A	2 1/2"	190	550	175	44
80A	3"	203	580	185	56
100A	4"	229	675	210	68
125A	5"	254	770	250	78
150A	6"	267	830	280	96
200A	8"	292	980	330	110
250A	10"	330	1170	400	120
300A	12"	356	1340	445	132
350A	14"	381	1460	490	148
400A	16"	406	1600	560	165
450A	18"	432	1900	620	187
500A	20"	457	2200	675	215

GATE VALVE

Accessory

- · E/p, P/P Positioner
- · Limit switches
- · Solenoid valve
- Speed control

SEAT: Metal

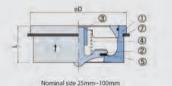
- · Air unit
- · APPLICABLE FLANGE: JKS10K, JIS20K, ANSI-150, 300
- · MATERIAL BODY:SCPH2,SCS13,SCS14 DISC:STS304,STS316



PAN Check Valve(Center Guided Disc / WAFER type)

NO. PA12





Features

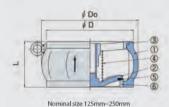
- Cone type disc secures little pressure drop.
- Disc rubber ensures silence and no leakage.

Specification

1	Model	Model	PA 32			
Nominal Size		25mm(1')~100mm(4')	125mm(5')~250mm(10			
Max.permiss	ible Working Press	16 Bar	10 Bar			
4 14 1	Body	24 Bar	15 Bar			
Test Press.	Disc Seat	18 Bar	11 Bar			
Conn	ection	Wafer type	· KS 10K Flange			
	1. Body	Forged Brass(100A:Bronze)	Ductile Cast Iron			
	2. Cone Disc	Stainless Steel				
	3. Guide	Stainle	Stainless Steel			
Material	4. Spring	Stainle	ss Steel			
	5. Disc Rubber	EPDM,	VITON			
	6. Valve Seat		Bronze ring			
	7. Center Rubber	NBR (25~80)	-			
	EPDM(E)	-10C~	+130C			
Soft Seal	Viton(V)	-20C~-	+150C			

NO. PA32





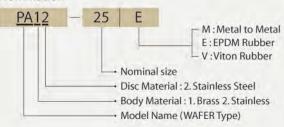
Application Booster pumping system

Dimension

Opening Press.(Bar)

Size	D	Do	L	Wt.	V	Vith spring		Without
mm(inch)	(mm)	(mm)	(mm)	(Kg)	4	>	*	*
25(1)	60	-	22	0.35	0.055	0.051	0.043	0.006
32 (1 1/4)	72	-	28	0.55	0.052	0.048	0.041	0.005
40 (1 1/2)	86	-	32	0.8	0.055	0.050	0.042	0.006
50 (2)	102	-	40	1.1	0.055	0.050	0.041	0.007
65 (2 1/2)	120	-	46	1.6	0.056	0.050	0.040	0.008
80 (3)	133	-	50	2.3	0.057	0.050	0.039	0.009
100 (4)	153	170	60	3.8	0.058	0.051	0.038	0.010
125 (5)	186	212	90	9	0.060	0.051	0.035	0.012
150(6)	215	247	106	13.5	0.060	0.050	0.032	0.014
200 (8)	265	295	140	28.3	0.062	0.049	0.027	0.018
250 (10)	330	355	170	44	0.064	0.050	0.025	0.019

Nomination



CHECK VALVES

<sup>L : Din 3202, Sheet 3, Series K4
Above dimensions are subject to change for improvement.</sup>



必要性

- 1. 维持关闭状态的阀门在高温,高差压条件下最脆弱
- 2. 发生内部泄漏时, 能源损失及机器损伤
- 3. 因能源损失而引起的效率及发电机输出降低

时机(目的)

- 1. O/H 之前阀门泄漏率测定(确定O/H 维修计划)
- 2. O/H 之后阀门泄漏率测定 (确认O/H 装备品质)

装备的特性

- 1. 以国家技术开发课题(知识经济部)开发的世界最初专利技术
- 2. 蒸汽, 水, 2层流体的高精密测定 (精密度:±3%)
- 3. 使用音响、超音波及温度的multi-measuring的计测法提高精密度
- 4. 与现存的只感知阀门是否泄漏的系统不同,精密的测量泄漏率

预想效果

- 1. 以泄露阀门的少量装备防止输出损失及机器损伤
- 2. 通过事先检查及预测后, 选定整顿对象的机器后缩短整顿时间
- 3. 预防流体泄露及事先状态基准预防装备 (Condition-based PM)

测定渠道





PRECISION MEASUREMENT

CERTIFICATION







시제포(NEP)



품작경영시스템







우수조달제품

活 Control Valve







베처기언

글로벌우수기언

기능하고인

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